

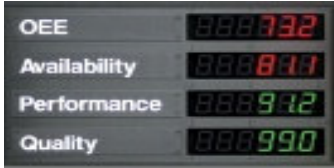
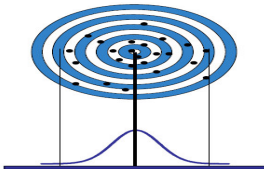


AGMPM – Quality & Lean Card Nr 4

What?: Lean Metric

Eco6s
 Statistical Analysis
 Environmental Analysis
 Technical Analysis

„ Use Metric and not Mystic“ Archimedes: Αρχιμήδης

<p>WHAT</p>	<p>The Lean Metric is based on Efficiency Indicators: Energy Efficiency, Material Effectiveness, Process & Equipment Efficiency. Efficiency Indicators are based on Ratio : OUTPUT(Quality)/INPUT(Cost)</p> 						
<p>WHY</p>	<p>If your indicated Value is Up to your Specified Limit (USL):Money is lost If your indicated Value is Down your Specified Limit (DSL):Money is lost Lean Values are as much as possible in the Middle to optimize Costs.</p> 						
<p>HOW</p>	<p>The Lean Metric is used to measure Efficiencies of Energy, Material & Process & to create Y-Sustainable Values and Y-non Toxic Values.</p> <p>The Eco6s Lean Metric for a Functionnal System</p> <table border="1" data-bbox="459 1281 1267 1684"> <tr> <td>NEEDS OF THE CUSTOMER</td> </tr> <tr> <td>FUNCTIONS OF THE PACK SYSTEM</td> </tr> <tr> <td>EFFICIENCY INDICATORS ON T.E.M.P.S.</td> </tr> <tr> <td>QUALITATIVE & QUANTITATIVE VALUES</td> </tr> <tr> <td>METHODS OF MEASURE (NORMS ISO, ASTM,...)</td> </tr> <tr> <td>LIMITS (DSL, Middle, USL), REGULATION & LAWS</td> </tr> </table>	NEEDS OF THE CUSTOMER	FUNCTIONS OF THE PACK SYSTEM	EFFICIENCY INDICATORS ON T.E.M.P.S.	QUALITATIVE & QUANTITATIVE VALUES	METHODS OF MEASURE (NORMS ISO, ASTM,...)	LIMITS (DSL, Middle, USL), REGULATION & LAWS
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<p>WHO</p>	<p>Quality & Industrial Teams to plan Measurement Systems & Limits R&D Team to set Specified Limits (USL, DSL) with Suppliers & Users. Management Teams to define Sustainable and non Toxic Values.</p>						
<p>WHEN</p>	<p>Lean Metrics to be planned with Specifications Proceedings.</p>						