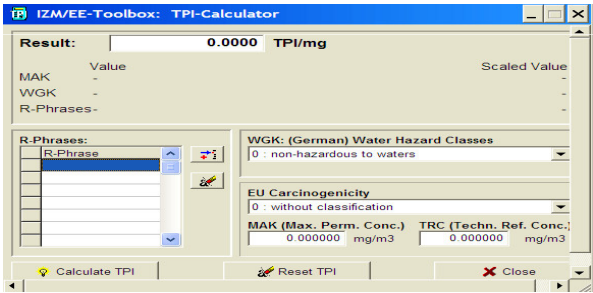


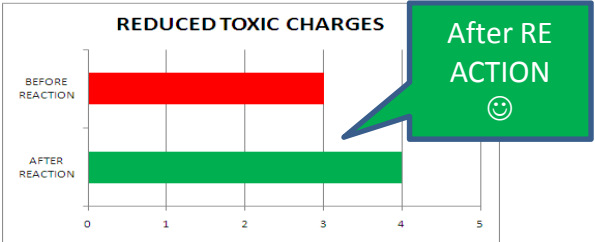


„ Use Metric and not Mystic“ Archimedes: Ἀρχιμήδης	
WHAT	To evaluate the Sustainability of a Packaging System, each Component will be measure (nomenclature & inventory). Value Scale goes from 5 (Best Available Technology), 3 (legal minimum) to 0 (Unfit for Purpose).
WHY	<ul style="list-style-type: none"> • If a System has a poor score in TOXICITY: This will impact all Flows • If a System has a poor score in ENERGY: This will affect its Costs. • If a System has a poor score in MATERIAL: This will cost more. • If a System has a poor score in PROCESS: Money is lost. • If a System has a porr score in SOCIOLOGY: The Value Chain is impacted
HOW	<p>Each Score is linked to a Method of Measure, Specification, Target & Limits Each Indicator is informed with fact & data measured with scientific Tools</p> <p>Metrics & Tool to Measure Analyze Control & Communicate TOXICITY of the System</p> 
WHO	Quality & Industrial Teams to measure defects, wastes, emissions of Process R&D Teams to design with 8 RE Actions on Energy, Materials and Processes Management Teams to create sustainable Values within the Value Chain.
WHEN	<p>Actions and RE-Actions to be planned with Targets Proceedings</p> <div style="display: flex; align-items: center;"> <div style="border: 2px solid red; padding: 5px; margin-right: 10px; color: white; text-align: center;"> <p>Before RE ACTION</p> <p>☹️</p> </div> <div style="display: flex; gap: 10px;"> <div style="text-align: center;">  <p>Giftig (T)</p> </div> <div style="text-align: center;">  <p>Umwelt-gefährlich (N)</p> </div> </div> <div style="margin-left: 20px;">  </div> </div> <p>R- und S-Sätze R: 61-20/22-33-62-50/53 S: 53-45-60-61</p>